

Delivery Programme Job Order Production

Tight production schedules in your company? Please take advantage of our possibilities for job order production to secure your delivery times.

Job slitting

Thickness	0,10 - 8,00 mm - upon request also lighter or heavier gauge
Width	3,00 - 1500 mm - depending on strip thickness
Coil inner diameter	300/ 400/ 508 and 610 mm
Coil outer diameter	max. 2000 mm
Coil weight	about 0,5 kg/mm strip width - smaller coil weight upon request
Edge shape	please refer to section "edge shape"
Tolerance	DIN EN ISO 9445 - restrictions of tolerances possible upon request

Job cutting to length

Thickness	0,30 - 8,00 mm - upon request also thinner or heavier gauge
Width	from 10 - 1500 mm - upon request also narrow or wider
Length	from 50 - 8500 mm - upon request also shorter or longer
Coil inner diameter	300/ 400/ 508 and 610 mm
Coil outer diameter	max. 2000 mm
Edge shape	cut egde - further edge shapes upon request
Tolerance	DIN EN ISO 9445 - restrictions on tolerances on request

Job cutting and punching of circles

Thickness	0,30 - 8,00 mm - upon request thinner or heavier gauge
maximum diameter	1250 mm - depending on material gauge
minimum diameter	125 mm - depending on material gauge
Edge shape	cut edges
Tolerance	DIN EN ISO 9445 - restrictions on tolerances upon request



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