

## Delivery Programme Sheets and Blanks

<b>Thickness</b>	0,10 - 8,00 mm - upon request also lighter or heavier gauge
<b>Size</b>	
Small size	1000 x 2000 mm
Medium size	1250 x 2500 mm
Big size	1500 x 3000 mm
Other sizes	1000 x 1000 - 3000 mm or similar 1250 x 1000 - 3000 mm or similar 1500 x 1000 - 3000 mm or similar 2000 x 1000 - 3000 mm or similar
<b>Cut-to-size blanks</b>	width from 10 - 2000 mm - upon request also narrower or wider length from 50 - 8500 mm - upon request also shorter or longer

### Circles (cut from sheets/ blanks)

maximum diameter	1250 mm
minimum diameter	125 mm

### Circles (punched from blanks/ coils)

maximum diameter	upon request
minimum diameter	upon request

### Finish and surface condition

(acc. to EN 10088-2)

- 2B cold rolled, heat treated, pickled, skin passed
- 2R cold rolled, bright annealed
- 2D cold rolled, heat treated, pickled (not as smooth as 2B)
- 2H work hardened, tensile strength: at your option
- 1E hot rolled, heat treated, mechanically descaled
- 1D hot rolled, heat treated, pickled
- 1G/2G ground - grit size at your option
- 1J/2J brushed or satin finish
- 1M/2M patterned, design upon request

#### Remark:

- First digit 1 = hot rolled
- First digit 2 = cold rolled

Other surfaces or conditions upon specific request.

All sheets/ blanks/ circles can be offered with foil and ground and/or brushed finish (pls refer to: surface treatment).

### Edge shape

All sheets, blanks, and circles (except for punched circles) are produced and delivered with cut edge.

### Tolerances

Principally, our production is in line with DIN EN ISO 9445; closer tolerances, special executions and restrictions (i.e. special analysis) can be agreed upon.



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