

Delivery Programme Sheets and Blanks

Thickness	0,10 - 8,00 mm - upon request also lighter or heavier gauge
Size	
Small size	1000 x 2000 mm
Medium size	1250 x 2500 mm
Big size	1500 x 3000 mm
Other sizes	1000 x 1000 - 3000 mm or similar 1250 x 1000 - 3000 mm or similar 1500 x 1000 - 3000 mm or similar 2000 x 1000 - 3000 mm or similar
Cut-to-size blanks	width from 10 - 2000 mm - upon request also narrower or wider length from 50 - 8500 mm - upon request also shorter or longer
Circles (cut from sheets/ blanks)	
maximum diameter	1250 mm
minimum diameter	125 mm
Circles (punched from blanks/ coils)	
maximum diameter	upon request
minimum diameter	upon request
Finish and surface condition (acc. to EN 10088-2)	<p>2B cold rolled, heat treated, pickled, skin passed</p> <p>2R cold rolled, bright annealed</p> <p>2D cold rolled, heat treated, pickled (not as smooth as 2B)</p> <p>2H work hardened, tensile strength: at your option</p> <p>1E hot rolled, heat treated, mechanically descaled</p> <p>1D hot rolled, heat treated, pickled</p> <p>1G/2G ground - grit size at your option</p> <p>1J/2J brushed or satin finish</p> <p>1M/2M patterned, design upon request</p> <p>Remark: First digit 1 = hot rolled First digit 2 = cold rolled</p> <p>Other surfaces or conditions upon specific request. All sheets/ blanks/ circles can be offered with foil and ground and/or brushed finish (pls refer to: surface treatment).</p>
Edge shape	All sheets, blanks, and circles (except for punched circles) are produced and delivered with cut edge.
Tolerances	Principally, our production is in line with DIN EN ISO 9445; closer tolerances, special executions and restrictions (i.e. special analysis) can be agreed upon.



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